

# DROP HEAD THREADERS

EGA Master drop head threaders are specially designed for a precise operation, **due to the machining of the internal aluminium cap the four dies are aligned perfectly concentric to produce a consistently high quality thread.**



**1. Designed for the easy production of high quality threads by hand.**



**2. The neck is longer, allowing a better positioning and reducing vibration to improve thread quality and helping with the removal of the ratchet head.**



**3. Includes a range of head sizes covering all requirements.**

**4. Die sets are available for BSPT, NPT and BSPP threads.**

## TECHNICAL SPECIFICATIONS

| MATERIAL  | HEADS           | Body | Malleable cast iron                                        |
|-----------|-----------------|------|------------------------------------------------------------|
|           |                 | Cap  | Aluminium                                                  |
|           |                 | Dies | Special steel                                              |
|           | RATCHET ADAPTOR |      | Aluminium alloy                                            |
| HARDNESS  | DIES            |      | 58-62 HRc                                                  |
|           | RATCHET         |      | 45-50 HRc                                                  |
| FINISHING | HEADS           |      | Painted in Epoxi powder black matt color semi-texturized   |
|           | RATCHET         |      | Painted in Epoxi powder red color ral-2002 semi-texturized |

## DROP HEADS THREADERS



| COD   |       |       |             |   |       |       |     |
|-------|-------|-------|-------------|---|-------|-------|-----|
| BSPT  | NPT   | BSPP  |             |   |       |       | Kg. |
| 63020 | 63026 | 63032 | 1/4"÷1.1/4" | 6 | 63000 | 51000 | 7,5 |
| 63021 | 63027 | 63033 | 3/8"÷1.1/4" | 5 |       |       | 7,0 |
| 63022 | 63028 | 63034 | 1/2"÷1.1/4" | 4 |       |       | 6,5 |
| 63023 | 63029 | 63035 | 1/4"÷1"     | 5 |       |       | 6,0 |
| 63024 | 63030 | 63048 | 3/8"÷1"     | 4 |       |       | 5,5 |
| 63025 | 63031 | 63049 | 1/2"÷1"     | 3 |       |       |     |



| COD   |       |       |           |   |       |       |      |
|-------|-------|-------|-----------|---|-------|-------|------|
| BSPT  | NPT   | BSPP  |           |   |       |       | Kg.  |
| 63036 | 63038 | 63058 | 1.1/4"÷2" | 3 | 63010 | 50002 | 9,8  |
| 63037 | 63039 | 63059 | 1.1/2"÷2" | 2 |       |       | 8,40 |



| COD   |       |       |         |   |       |       |       |
|-------|-------|-------|---------|---|-------|-------|-------|
| BSPT  | NPT   | BSPP  |         |   |       |       | Kg.   |
| 63134 | 63139 | 63072 | 1/4"÷2" | 8 | 80833 | 63010 | 50002 |
| 63133 | 63138 | 63073 | 3/8"÷2" | 7 |       |       |       |
| 63132 | 63137 | 63074 | 1/2"÷2" | 6 |       |       |       |

## HEADS



| COD   |       |       |        |     |   |   |
|-------|-------|-------|--------|-----|---|---|
| BSPT  | NPT   | BSPP  |        | Kg. |   |   |
| 63001 | 63011 | 63723 | 1/4"   | 0,6 | 1 | 1 |
| 63002 | 63012 | 63724 | 3/8"   | 0,6 |   |   |
| 63003 | 63013 | 63725 | 1/2"   | 0,6 |   |   |
| 63004 | 63014 | 63726 | 3/4"   | 0,5 |   |   |
| 63005 | 63015 | 63727 | 1"     | 0,8 |   |   |
| 63006 | 63016 | 63728 | 1.1/4" | 0,9 |   |   |

| COD   |       |       |        |     |   |   |
|-------|-------|-------|--------|-----|---|---|
| BSPT  | NPT   | BSPP  |        | Kg. |   |   |
| 63007 | 63017 | -     | 1.1/4" | 1,5 | 1 | - |
| 63008 | 63018 | 63730 | 1.1/2" | 1,9 |   |   |
| 63009 | 63019 | 63731 | 2"     | 1,9 |   |   |

HEAVY DUTY