



Powerful and compact, SHARK 75 is the most efficient solution to fully meet the cutting needs of medium and light fabrication work. Its always precise cutting performance enables the achievement of the highest standards in all circumstances. Top quality cutting is achieved at high speed thanks to SK75 HPC High-Performance-Cutting technology torch, which offers a powerful and concentrated cutting beam.

Smart Start Transfer and Smart End Cutting functions permit both initial and final cutting phases in an optimal way.

- ✓ SK75 torch with HPC High Performance Cutting technology and coaxial cable
- ✓ Powerful, compact and light, only 23 Kg
- ✓ More productivity thanks to high quality and cutting speed
- √ Reduced operating costs granted by longer life of the consumable parts



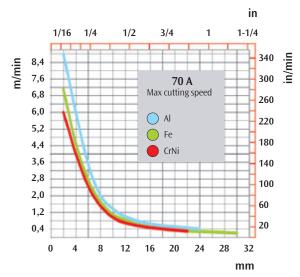






- ► Electronic control for an excellent cutting quality
- ► Professional high flow air circulation
- ► Pilot arc torch
- ▶ Possibility of cutting grids and perforated lamination sheets
- Contact cutting possibility
- "Energy Saving" function to operate the power source cooling fan only when necessary
- ► Cutting parameter stability within ±20% mains voltage fluctuations
- ► Shockproof and dustproof control rack protection cover
- ▶ Electric protection on the torch for the maximum safety of the operator

CUTTING SPEED CHART



SMART START TRANSFER

Innovative electronic circuit during arc striking gives an optimal and gradual pilot arc switching to the cutting arc, by ensuring an immediate stability of the plasma beam for a longer life of the torch consumables.

SMART END CUTTING

At the end of the cutting process, the current gradually reduces to an optimal value, which favors part detachment in an efficient way. Besides minimizing noise at the end of cutting, this device also obviates the necessity of the operator having to manually separate the pieces, thereby avoiding any damage to cut surface ends.

14 WWW.CEAWELD.COM



SK75 SKM75





Possibility of CNC automated cutting for SHARK 75-M power source when fitted with SKM75 machine torch



TECHNICAL DATA

			SHARK 75
Input Voltage 50/60 Hz		V	400-3ph
Input Power @ I ₂ Max		kVA	11
Delayed Fuse (I eff)		А	16
Power factor / cos φ			0,87 / 0,99
Efficiency Degree		%	85
Current range		А	20 ÷ 70
Duty Cycle at (40°C)	100%	А	55
	60%	А	65
	x%	А	70 (40%)
Cutting Capacity	Recommended	mm	20
	Maximum	mm	25
	Severance	mm	30
	Piercing	mm	15
Gas supply			Air / N ₂
Gas Pressure		bar	5,0 - 5,5
Gas Flow		I/min	180 ÷ 210
Protection Class		IP	23 S
Dimensions		mm	390x185x595
Weight		Kg	23

ORDER INFORMATION

CODE	MANUAL CUTTING	
004425	SHARK 75 400V-3 Ph with SK75 , torch 10mm² / 4m ground cable & kit of spares with: 1 Electrode, 2 Nozzles 70 A, 1 Shield cap	
PLASMA TORCH		
022029	Manual Torch SK75 6 m 70 A	
343962	Consumable Starting Kit for SK75: 1 Electrode, 2 Nozzles 70 A, 1 Shield cap	
ACCESSORIES		
418487	Compass for SK75 torch	
410684	Wheeled torch holder	
418508	Bevel Tool Kit: guide carriage and circle attachment for straight and bevel cutting	
234926	Transport Trolley CTP 10	
427529	Compressed air filter	
427530	Filter cartridge Package of 4 pcs	
CODE	MECHANIZED CUTTING	
004426	SHARK 75-M 400V-3 Ph. with SKM75 torch 6 m - 10 mm ² / 4 m ground cable	
004427	SHARK 75-M 400V-3 Ph. with SKM75 torch 12 m - 10 mm ² / 4 m ground cable	
PLASMA TORCHES		
022073	Machine Straight Torch SKM75 6 m - 70 A with gear rack	
022080	Machine Straight Torch SKM75 12 m - 70 A with gear rack	