Thread-cutting oil

REMS Sanitol and REMS Spezial (page 49). Specially developed for threading. High cooling and lubricating effect. Essential for clean threads and longer service life of dies, tools and machines.

Nipple-threading

Efficient with automatic internal clamping REMS Nippelfix 1/2 - 3" (4") or with manual internal clamping REMS Nippelspanner (page 48).

REMS roll grooving attachment

Robust, compact roll grooving attachment with oil hydraulic in-feed for pipe grooving of grooved coupling systems DN 25–300, $1-12^\circ$ (page 50).

Supply format

REMS Magnum. Threading machine for pipe threads (1/16) 1/2-3", 16-63 mm, bolt threads (6) 18-60 mm, 1/2-2". With maintenance-free gear, safety foot switch with emergency-stop, self-tightening quick-action hammer chuck, rear centering device, automatic lubrication and cooling. With tool sets 1/16-2" and/or 21/2-3", each consisting of universal automatic die head for all threads, also long threads; automatic opening, with automatic thread-length-stop for tapered threads, dies for pipe threads, tapered, ISO 7-1, EN 10226 (DIN 2999, BSPT) R right-hand, pipe cutter, inner pipe deburrer, pressing lever. Tool support. Choice of 3 motors. Version L-T with removable large oil basin and chip tray. Version T with integrated, even larger oil basin and chip tray. For workbench, stand, collapsible wheel stand or wheel stand with material shelf. In a carton.

or whice stair	u with material shell. In a carton.		
Description	Version/Equipment	ArtNo.	
3000 L-T	Universal motor 230 V or 110 V, 50 – 60 Hz, 1700 W. 23 rpm. Equipment R 2½ – 3 Equipment R ½ – 3	380303 380309	
3010 L-T	Pole-reversible capacitor motor 230 V, 50 Hz, 2100 W. 20/10 rpm, also under full load. Extremely quiet running. Equipment R 2½ – 3 Equipment R ½ – 3	380304 380310	
3020 L-T	Pole-reversible 3~ induction motor 400 V, 50 Hz, 2000 W, 20/10 rpm, also under full load. Extremely quiet running. Equipment R 2½ – 3 Equipment R ½ – 3	380305 380311	
3000 T*	Universal motor 230 V or 110 V, 50 – 60 Hz, 1700 W. 23 rpm. Equipment R 2½ – 3 Equipment R ½ – 3	380306 380312	
3010 T*	Pole-reversible capacitor motor 230 V, 50 Hz, 2100 W. 20/10 rpm, also under full load. Extremely quiet running. Equipment R 2½ – 3 Equipment R ½ – 3	380307 380313	
3020 T*	Pole-reversible 3~ induction motor 400 V, 50 Hz, 2000 W. 20/10 rpm, also under full load. Extremely quiet running. Equipment R 2½ – 3 Equipment R ½ – 3	380308 380314	

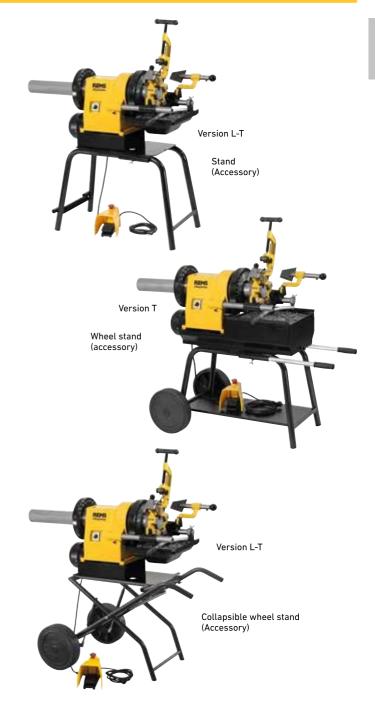
Other voltages and NPT versions on request.

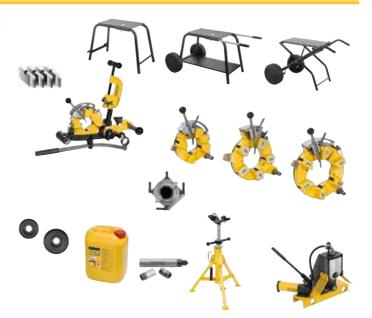
for pipe grooving, see page 50.

Accessories

Description	ArtNo.	
Stand	344105	
Wheel stand with material shelf	344100	
Collapsible wheel stand	344150	
Dies see page 40.		
Tool set R $\frac{1}{2}$ – 2" complete with universal automatic die head $\frac{1}{6}$ – 2", dies for pipe threads, tapered, ISO 7-1, EN 10226 (DIN 2999, BSPT) R $\frac{1}{2}$ – $\frac{3}{4}$ " and R 1 – 2" right-hand, pipe cutter, inner pipe deburrer, pressing lever.	340100	
Universal automatic die head 1/16 – 2" and others	341000	
Universal automatic die head 2½ – 3"	381050	
Universal automatic die head 2½ – 4"	381000	
Changeover valve, for reversing flow direction of the coolant-lubricant pump for cutting left-handed threads with REMS Magnum 2010, 2020, 3010, 3020, 4010 and 4020	342080	
REMS cutter wheel St 1/8 - 4", s 8	341614	
REMS cutter wheel St 1 – 4", s 12	381622	
Thread-cutting oil see page 49.		
Nipple holder see page 48.		
REMS Herkules material supports, see page 107.		
REMS roll grooving attachment		

347000





^{*}T versions with REMS roll grooving device for roll grooving can only be used up to DN 200, $8^{\circ}\!.$